

**In the Claims:**

1. A business form having an removable integrated portion, the business form comprising:

a base layer having a first side and an opposing second side;

a liner layer having a first side and an opposing second side, the first side of the liner layer being adhesively secured to at least a portion of the second side of the base layer;

a backing layer having a first side and an opposing second side, the first side being adhesively secured to at least a portion of the second side of the liner layer;

an integrated removable portion of the form comprising at least a portion of the base layer and the liner layer, the integrated removable portion having a periphery edge substantially defined by a first die cut extending substantially through the base and liner layers so that the backing layer maintains the integrated removable portion in the form against unintentional removal from the form; and

an integrated tab comprising a portion of the base layer and being coextensive with the integrated removable portion, the tab being at least partially removable from the base layer portion and having a periphery edge substantially defined by a second die cut extending substantially through the base layer so that the liner layer at least partially maintains the tab in the integrated removable portion against unintentional removal from the form.

2. A business form in accordance with claim 1, wherein the first side of the backing layer has a lesser affinity for retaining adhesive than the second side of the liner layer such that the integrated removable portion comprises a label.

3. A business form in accordance with claim 1, wherein at least a portion of the second side of the base layer coextensive with the integrated tab has a greater affinity for retaining adhesive than the first side of the liner layer.

4. A business form in accordance with claim 1, wherein indicia is printed on the first side of the liner layer adjacent the integrated tab such that the indicia is exposed when the tab is at least partially removed from the portion.

5. A business form in accordance with claim 1, wherein the second die cut extends along the periphery edge of the tab such that the tab is removable from the portion.

6. A business form in accordance with claim 1, wherein the second die cut does not extend completely along the periphery edge of the tab such that the tab is partially connected to the portion.

7. A business form in accordance with claim 1, wherein a cut-out extending through the base and liner layers is positioned adjacent the periphery of the card to assist in removal of the portion from the form.

8. A business form in accordance with claim 7, wherein the cut-out extends through the base layer.

9. A business form in accordance with claim 1, wherein a cut-out extending through the base layer is positioned adjacent the periphery of the tab to assist in removal of the tab from the integrated removable portion of the form.

10. A business form in accordance with claim 1, wherein the cut-out extends through the liner layer.

11. A business form in accordance with claim 1, wherein a plurality of portions are provided on the form.

12. A business form in accordance with claim 1, wherein a plurality of tabs are provided on the integrated removable portion.

13. A business form in accordance with claim 1, wherein indicia is printable on the first side of the base layer.

14. A method of making a business form having an removable integrated portion, the method comprising:

providing a base layer having a first side and an opposing second side;

providing a liner layer having a first side and an opposing second side;

adhesively securing the first side of the liner layer to at least a portion of the second side of the base layer;

providing a backing layer having a first side and an opposing second side;

adhesively securing the first side of the backing layer to at least a portion of the second side of the liner layer;

making a first die cut extending substantially through the base and liner layers to substantially define a periphery edge of an integrated removable portion; and

making a second die cut extending substantially through the base layer and coextensive with the integral removable portion to substantially define a periphery edge of an integrated tab, the tab being at least partially removable from the integrated removable portion.

15. A method of making a business form in accordance with claim 14, wherein at least a portion of the second side of the base layer coextensive with the integrated tab has a greater affinity for retaining adhesive than the first side of the liner layer.

16. A method of making a business form in accordance with claim 14, wherein the first side of the backing layer has a lesser affinity for retaining adhesive than the second side of the liner layer.

17. A method of making a business form in accordance with claim 14, including the step of printing indicia on the first side of the liner layer adjacent the integrated tab such that the indicia is exposed when the tab is at least partially removed from the portion.

18. A method of making a business form in accordance with claim 14, wherein step of printing indicia on the first side of the liner layer occurs prior to the step of adhesively securing the base layer to the liner layer.

19. A method of making a business form in accordance with claim 14, including the step of making a cut-out extending through the base and liner layers adjacent the periphery of the card to assist in removal of the integrated removable portion from the form.

20. A method of making a business form in accordance with claim 14, including the step of making a cut-out extending through the base layer adjacent the periphery of the tab to assist in removal of the tab from the integrated removable portion.